





1	64117 - FOOT	18	50648 - SCREW 5 X 14 ZN
2	92129 - SCREW M10 X 70	19	80717 - PROTECTOR L + R
3	13368 - NUT M10	20	80713 - SCREW M10 X 25
4	10236 - WASHER A10	21	80710 - SAFETY NUT M10
5	92341 - LOWER FRAME	22	DRUM AND GIRGER SET
6	80218 - WHEEL	23	64040 - SPRING
7	96532 - AXLE PROTECTION Ø20	24	64062 - CLAMP
8	66116 - UPPER FRAME	25	80732 - MIXING SHOWELS
9	80242 - HAND WHEEL	26	92840 - COGWHEEL
10	80062 - BELT	27	11981 - WASHER A8
11	80201 - SCREW M8 X 16	28	24461 - SCREWS M8 X 25
12	21140 - NUT M12	29	80495 - DRUM UPPER PART
13	69094 - SCREW M12 X 45	30	80755 - ELECTRICAL MOTOR
14	10136 - SCREW M8 X 70	31	50691 - PULLEY
15	25898 - SAFETY NUT M8	32	10698 - FILLET Z20
16	46352 - WASHER A8 – WIDE	33	50690 - ENGINE HOUSING LID
17	13367 - NUT M8	34	50684 - SCREW PT 5 X 14

CONCRETE MIXER ASSEMBLY INSTRUCTIONS

- Mount the wheels (6) on the lower frame (5) and secure them with axle protection (7);
- Attach the foot (1) to the upper frame (8) with the screw (2), washer (4) and nut (3);
- Tighten both screws (2);
- Take the drum and girder set (22) and insert it to the upper frame (8);
- Insert the screws (20) and washers (21) through the girder set, as shown on the picture, and fasten them (loosely);
- Attach the clamp (24) to the upper frame;
- Insert the screw (14) through the clamp and fasten the safety nut (15);
- Insert the spring (23) as shown in picture 8;
- Attach the steering wheel/handle (9)/(10) as shown in picture 9;
- Insert the screw (13) through the steering wheel/handle and attach the nut (12);
- Put the cogwheel (26) on the bottom part of the drum (22);
- Combine the drum upper part (29) with the drum bottom part and align the holes;
- Insert screws (28) through the cogwheel, fasten them with the washer (27) and nut (17) (loosely) and rotate the drum;
- Align the cogwheel with a hammer so that you achieve steady circular run and fasten the screws on the cogwheel tightly;
- Attach the left and right protector (19) as shown on the picture 15;
- Fasten the left and right protector with the screw (18);
- Put the engine housing (30) on the frame as shown in picture 17;
- Insert the screws (14), washers (16) and nuts (17) and fasten them (loosely);
- Insert the first fillet (32) on the axle;
- Insert the pulley (31) on the axle as shown on the picture 20;
- Insert the second fillet (32) on the axle and put the belt on the pulley;
- Press down the engine housing with the force of approx. 30 kg and finally tighten the screws as shown on picture 22;
- Attach the engine housing lid (33) on the housing and fasten it with screws (34)
- Attach the mixing shovels (25) into the drums predrilled holes;
- Fasten the mixing shovels with screws (20), washers (21) and nuts (17).
- Congratulations – the mixer is assembled and ready for use.